

## Abstract

Dental posts and obturators are manufactured herein having a filling material applied to the apical end of the post and obturator such that the adherence strength between the filling material and the post or obturator is very high. The filling material is adhered to the post and obturator by applying one or more corona or plasma treatments to the surface of the post and obturator and thereafter applying the filling material to the surface-treated post and obturator. The surfaces of the post and obturator are modified by the corona or plasma treatments to create a highly adherent surface for the application of the filling material thereto.

Dental restorations are manufactured herein wherein a veneer is applied to a dental substructure and the adherence strength of the veneer to the dental substructure is very high. The veneer is adhered to the dental substructure by applying one or more corona or plasma treatments to the surface of the dental substructure and thereafter applying the veneer to the dental substructure. The surface of the dental substructure is modified by the corona or plasma process to create a highly adherent surface for the application of the veneer thereto.